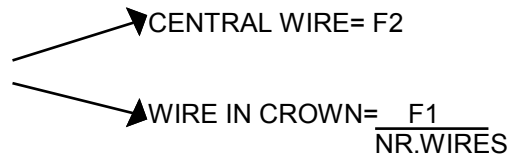


TENSION ON WIRES ACCORDING TO THREADING

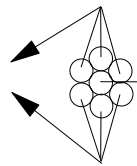
TENSION WITH
 THREADING "A" =

$$\frac{F1 + F2}{nr. wires}$$

TENSION WITH
 THREADING "B" =

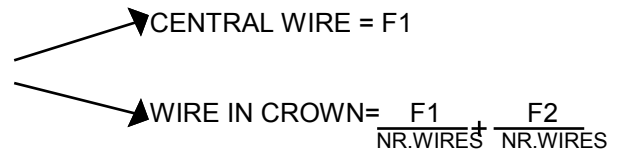


WIRES IN
 CROWN



CENTRAL WIRE

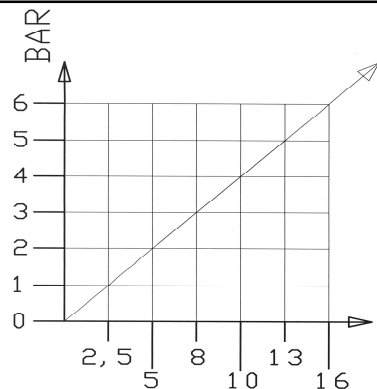
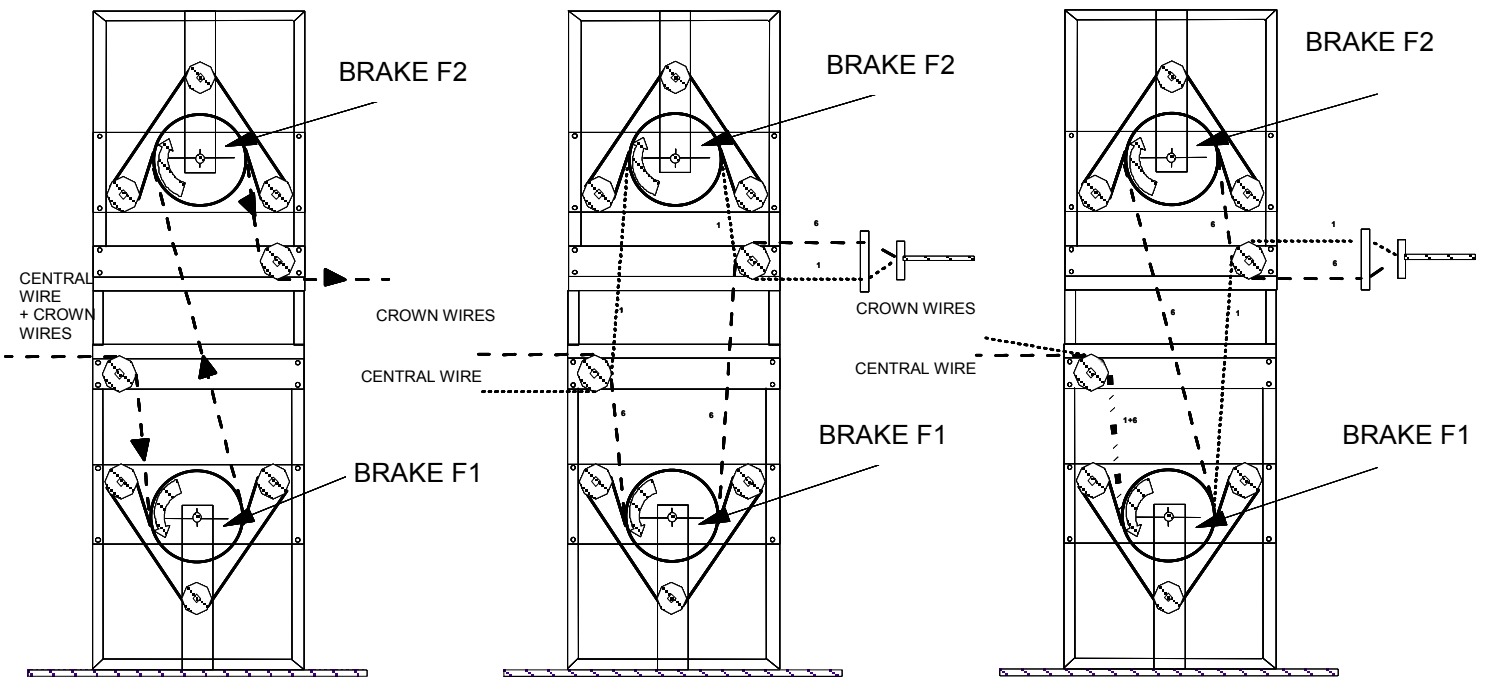
TENSION WITH
 THREADING "B" =



THREADING "A"

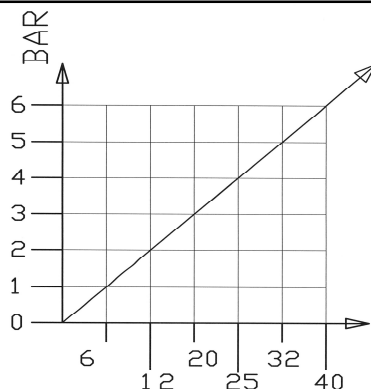
THREADING "B"

THREADING "C"



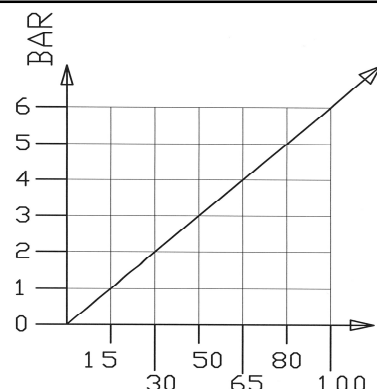
TIRO TOTALE TANGENZIALE: KG
 TOTAL TANGENTIAL PUL: KG

PINZA "BLU" 16%
 "BLU" BRAKE 16%



TIRO TOTALE TANGENZIALE: KG
 TOTAL TANGENTIAL PUL: KG

PINZA "ROSSA" 40%
 "RED" BRAKE 40%



TIRO TOTALE TANGENZIALE: KG
 TOTAL TANGENTIAL PUL: KG

PINZA "NERA" 100%
 "BLACK" BRAKE 100%